

## APPLICATION

With its performance graduations, the compli 500 lifting station has been designed for use in detached houses with increased domestic waste-water inlet and for a larger storage capacity. During the design work, special attention was given to easy handling (weight !), space-saving erection and uncomplicated installation.

The submersible unit is permitted for general use in areas subject to flooding. The control unit has to be fitted in a well ventilated flood-proof room.

The PE tanks has freely accessible drains, a cleaning opening at the top and a clamp-type inlet flange for an easy installation.

The inlet height can be variegated according to the feeding pipe:

- •DN 100: 180-205 mm (left), 250-300 mm (center) and 290-340 mm (right), each continuously adjustable
- •DN 150/DN 50: 180 mm (left), 275 mm (center) and 315 mm (right)

For the connection of a DN 100 feeding pipe a reducer DN 150/100 is enclosed. The tank has vertical inlet in DN 150 or DN 100. If not in use, the rear inlet must be closed with the plug set DN 150 (accessory).

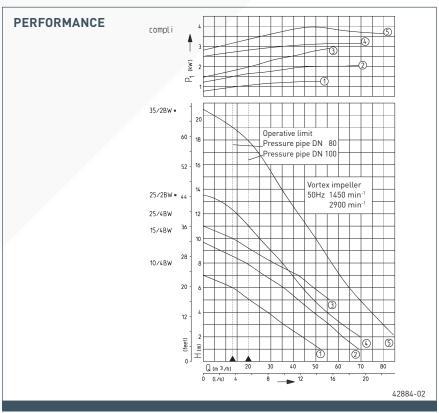
The vortex impeller of the pump offers the safety you can rely on.

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- Ready to plug in
- Submersible
- Clamp-type inlet flange
- Versatile connection facilities



- PE tank
- Vortex impeller
- With mounted non-return valve



We reserve the right to change specifications without notice

Pump performance is subject to ISO 9906 tolerances

The minimum flow velocity in the pressure piping must be 0.7 m/s according to EN 12056. This data is represented in the performance curve as a limit of application.

## SEWAGE LIFTING STATIONS

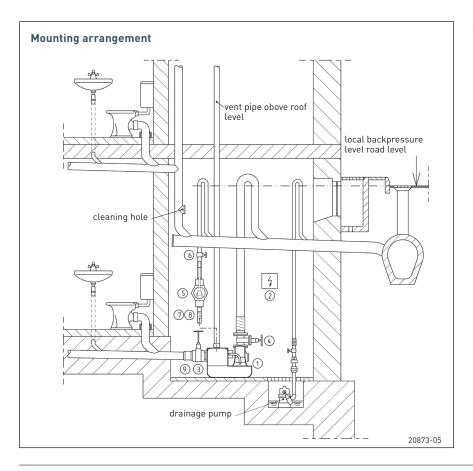
Туре	Tank capacity l	Inlet height mm	Free passage mm	Clamp- type inlet flange	Connecting flange PN 10	for connecting pipe	Ventila- tion	Weight approx.	Code No.
compli 510/4 BW	115	Variable	70 70	DN 150	DN 80	DN 100	DN 70	79 kg	JP09191
compli 515/4 BW compli 525/4 BW	115 115	(see di-	70 70	DN 150 DN 150	DN 80 DN 80	DN 100 DN 100	DN 70 DN 70	79 kg 79 kg	JP09192 JP09193
compli 525/2 BW	115	men- sions)	70	DN 150	DN 80	DN 100	DN 70	86 kg	JP09194
compli 535/2 BW	115		70	DN 150	DN 80	DN 100	DN 70	89 kg	JP09195

## PERFORMANCE

Туре	Delivery head H [m]	1	2	3	4	5	6	7	8	9	10	11	13	15	17
compli 510/4 BW	Flow rate Q [m³/h]	52	44	37	29	22	13								
compli 515/4 BW		69	62	56	49	42	36	27	19						
compli 525/4 BW						56	49	42	32	22	13				
compli 525/2 BW		69	64	58	52	47	42	37	33	28	23	20	8		
compli 535/2 BW		85	80	75	71	66	62	57	54	50	47	44	36	30	21

## ELECTRICAL DATA

Туре	Type of	Voltage	Motor	rating	Current	Cable (4 m)	Cable (1.5 m)	Plug
	current	Volt	$P_1 kW$	$P_2 kW$	Ampere	Tank control	Control plug	
compli 510/4 BW	3-phase	3/N/PE~400	1.3	1.0	2.8	H07RN-F-6 G 1.5	H05VV-F-5 G 1.5	CEE-
compli 515/4 BW	3-phase	3/N/PE~400	2.2	1.7	3.9	H07RN-F-6 G 1.5	H05VV-F-5 G 1.5	CEE-
compli 525/4 BW	3-phase	3/N/PE~400	3.0	2.2	5.1	H07RN-F-6 G 1.5	H05VV-F-5 G 1.5	CEE-
compli 525/2 BW	3-phase	3/N/PE~400	3.3	2.6	5.4	H07RN-F-6 G 1.5	H05VV-F-5 G 1.5	CEE-
compli 535/2 BW	3-phase	3/N/PE~400	4.8	4.0	8.2	H07RN-F-6 G 1.5	H05VV-F-5 G 1.5	CEE-



All types have DN 80 / PN 10 connecting flange, however with pipe socket DN 100. For this reason, non-return valves and shut-off valves for the pressure pipe need to be chosen for DN 80 only in case of direct erection. The downstream pressure pipe is connected to DN 100 by an elastic connection.

In keeping with the construction and testing principles of German / European standard DIN EN 12050, sewage lifting stations are to be used for the transport of faecal matter and domestic waste-water in building drainage systems as described in German standard DIN 1986 T3. In keeping with the stipulations of German / European standard DIN EN 12056-4 they have to be mounted with collecting tanks inside building permitting a free space of 60 cm for operation and repair. The pressure pipe has to be passed above the locally defined backpressure level and a non-return valve tested in keeping with German / European standard 12050-4 has to be mounted. In keeping with German / European standard 12056 the ventilation pipe has to be passed up to the roof.

DIN EN 12056 paragraph 5.1 In applications where the waste-water inlet must not be interrupted a double system has to be installed

ACCESSORIES

								Code No.
	0	Seal leak detector DKG (for 25/2 BW and 3	5/2 BW)					JP44900
e e	2	<b>Rechargeable battery</b> for mains-independent alarm						JP44850
	3	<b>PVC sluice valve</b> (with two pipe sockets) for 4" inlet (DN 100) PN 1	H 360 660	B 295 450	E 60 110	F 81 105	D 110 160	JP28297 JP28591
	4	<b>Sluice valve*</b> for 3" pressure side (DN 80), PN 10, DIN EN 1171	315	B 180	D DN 80	-		JP00639
	5	<b>Hand diaphragm pump</b> for emergency purposes (up to H <sub>geod</sub> 15 m)	<u>Н</u> са. 640	E 430	D 11⁄2"			JP00255
	6	<b>Stop valve,</b> 1½" (DN 40), PN 16	<u>Н</u> 125	B max. 60	D 1½"			JP44786
	7	<b>Elastic connection</b> 1½" (DN 40), PN 4	<u>Н</u> 120	D50				JP44777
$\bigcirc$	8	Clamp 11/2"						JP44763
	9	<b>Opening set DN 150</b> (required for lateral connection)						JP43156

\* with screws and seal

## **TECHNICAL DATA**

### Pump

Vertical, single-stage, submersible, vortex impeller, volute casing with DN 80 vertical outlet suitable for DN 100 pipework, flanged to PE tank with cleaning opening.

### Bearing

Common shaft for pump and motor, grease-packed ball bearing.

### Motor

Submersible, IP 68 type of protection, insulation class F, winding thermostats for the protection of the drives against overheating, automatic start-up by three-contact circuit and control. Connection to mains by 16 A CEE plug, S 3 type of operation in keeping with German standard VDE.

### Seal

Double 10/4-25/4 BW radial shaft sealing ring , 25/2 BW and 35/2 BW silicon carbide mechanical seal independent of rotation and safe to run dry. Oil chamber with double radial shaft sealing ring towards the motor compartment. Connection possibility for seal leak detector on 25/2 BW and 35/2 BW.

#### Materials

Tank made of corrosion resistant and non-polluting polyethylene; pump, motor housing and single-vane impeller made of wear-resistant grey cast iron; shaft made of stainless steel (versions 10/4-25/4 BW) or completely covered towards the media (version 25/2 and 35/2 BW); rubber inlet hose.

### Scope of supply

Ready for plug in sewage lifting unit according to DIN EN 12050-1 with clamp flange DN 150, reducer DN 150/100, built-on subm. sewage pump and connection flange DN 80 with pipe socket Ø 110 mm, with mounted non-return valve, elastic connection c/w hose clamps, PVC collar DN 70 for ventilation connection, autom. level controller, control unit (IP 44) c/w motor protection, motor contactor. transformer, mains-dependent alarm unit and potential-free contact for collective failure messages, with optical display of sense of rotation, alarm and operation, and manual-0-automatic switch. To be fitted with a micro-processor control as well upon request.

Cable between tank and control 4 m, cable between control and plug 1.5 m. Accessories to be ordered according to the mounting drawing.

Standard DIN EN 12056-4, paragraphs 5.1 and 5.2

- Working area of 60 cm above and around all parts that have to be operated.
- Pump sump for the drainage of the operation room
- Swing-type check valve on the pressure side
- Stop valve on the pressure side
- Stop valve on the inlet side
- Disposal units have to be mounted buoyancy-proof



